



EPOCH ESSENTIAL OILS



A NATURAL PROGRESSION

Developing essential oils at Nu Skin couldn't have been a more natural endeavor. Ever since Nu Skin acquired Pharmanex in 1998, we have been combining the natural benefits of plants with the latest pharmaceutical science to bring out the best in natural products. Nu Skin has an extensive understanding of botanicals—from identifying the best natural components and determining optimal potency to delivering the purest forms in our products.

Nu Skin's experience with botanicals comes from our Epoch product line. We began partnering with world-renowned ethnobotanist Paul Cox when we created the Epoch product line in 1996. Epoch products feature efficacious plant wisdom from indigenous cultures. With Epoch Essential Oils, we consulted with Dr. Cox and leveraged his expertise to help select the pure botanicals found in our single oils and blends.

Due to our experience with botanicals, we already had all the equipment, quality control processes, experts, and tools in place to develop high quality essential oils. We believe we are among the very best at delivering consistent products free of contaminants and pollutants without harming the environment.



EPOCH ESSENTIAL OILS ARE PURE GRADE

Epoch Essential Oils are of the purest, most natural quality. Our products are Pure Grade essential oils—an industry standard that expert distillers give to products made with the highest-quality plants. The term “therapeutic grade” is a marketing term some companies use to designate quality. Nu Skin chooses to follow the U.S. Food and Drug Administration’s guidelines to not designate essential oils as products used for therapy.



NU SKIN'S APPROACH TO ESSENTIAL OILS

From the beginning, we have approached the creation and manufacture of these oils with the quality and integrity of the products in mind. We worked to find a reputable supplier of oils that adds additional value through their own processes and has the technical capability to ensure the quality and value of the oils they are selling.

Part of the supplier selection process involved us auditing them and appropriately setting expectations for our standards. In addition, we adhere to our strict standards of the 6S Quality Process, paying attention to critical parameters. These parameters help to ensure the quality of our oils. For example, Nu Skin packages Epoch Essential Oils in amber glass vials because essential oils are sensitive to light, as it can affect the stability of the oils. Amber provides the best UV protection from product deterioration in sunlight compared to all other alternatives.



A close-up photograph of a pine branch with green needles and brown bark, positioned in the top left corner of the page.

6S QUALITY PROCESS

Epoch Essential Oils carry the 6S Quality Standard. This means they have been developed and manufactured according to Nu Skin's 6S Quality Process.

SELECTION Nu Skin carefully considers each essential oil and each must pass criteria for its ability to deliver the intended benefits, suitability for formulation, and safety.

SOURCING Nu Skin seeks out the finest sources for the selected oils and works with qualified partners and trained perfumers who can guarantee availability and quality as they oversee the growing, distillation, and extraction of each essential oil. This helps protect against shortages, substitutions, adulterations, and quality concerns. We audit our supplier constantly to be sure our standard is met.

SPECIFICATION Through every step of the manufacturing process—from the raw ingredient level, to when we receive it from the manufacturer, to the finished product—Nu Skin sets specific standards for quality, safety, and efficacy. This helps provide consistency among our essential oils, from batch to batch, vial to vial.

STANDARDIZATION Nu Skin ensures each essential oil in the Epoch line has the inherent or biologically correct level of naturally occurring plant constituents. Through careful monitoring and testing, we ensure the proper identity and consistency of each product.

SAFETY Nu Skin reviews current scientific literature and conducts standard safety studies to make sure every essential oil is safe to use as directed.

SUBSTANTIATION Nu Skin performs aroma profile testing and takes great care to ensure that each Epoch Essential Oil will deliver the intended benefits.



SENSORY EXPERIENCE

As we selected our essential oils, the primary driver for their use would be the sensory experience. We call this the **organoleptic properties of the oil**. This is just one of the critical parameters that we utilize to verify the quality of the oils. Building on our knowledge and experience in botanicals, we knew that it was important to find sources for the oils that met our criteria.





TESTING EPOCH ESSENTIAL OILS

Nu Skin uses a combination of testing methods to establish the authenticity and purity of our essential oils. This combination of tests ensure that our products are of the quality we claim and provide the sensory experiences that we expect. Batches of essential oil that differ in quality may sometimes look the same chemically but smell quite different from one another. They may also smell very similar but look different chemically. By being able to test each batch of oil in multiple ways, we avoid any pitfalls that may result in using a lower quality product.



EPOCH ESSENTIAL OILS

Ethnobotanical solutions that enhance human interactions and create sensory experiences with your world.



SINGLE OIL



OIL BLENDS



EPOCH® LAVENDER ESSENTIAL OIL

Lavandula Angustifolia

15 ml

The natural, floral aroma of Epoch® Lavender Essential Oil provides a sense of tranquility and peace. Enjoy a relaxing day to even the busiest day with the calming benefits of Epoch® Lavender Essential Oil.

To use: Diffuse or mix with Epoch Topical Blending Oil and apply topically for relaxation.



EPOCH® LEMON ESSENTIAL OIL*

Citrus Limon

15 ml

Like the zest of a lemon peel, this vibrant, light essential oil gives any space a feeling of crisp freshness that will surprise and delight.

To use: Diffuse for freshness or mood elevation.



EPOCH® PEPPERMINT ESSENTIAL OIL

Mentha Piperita

15 ml

Dive into the refreshing, sharp aroma of Epoch® Peppermint Essential Oil at home or on the go. A wonderful, exhilarating sensation that will motivate you throughout your day.

To use: Diffuse or mix with Epoch Topical Blending Oil and apply topically for enhanced concentration and mental alertness.



EPOCH® ASSURE ESSENTIAL OIL*

Cinnamon Clove Blend

15 ml

Epoch® Assure Essential Oil is a potent blend of cinnamon, clove, and other pure essential oils that help the air and surfaces feel exceptionally clean. It is an ideal essential oil blend for neutralizing odors or elevating your surroundings. Cinnamon and clove are known for their powerful aromas and this blend delivers an engaging combination of enjoyable scents.

To use: Diffuse or mix with Epoch Topical Blending Oil and apply topically to neutralize odors or use to clean surfaces.

*Epoch Lemon, Unwind, Assure, Brisk, and Burst contains citrus oils that increase the skin's sensitivity to sun and particularly the possibility of sunburn. Wear protective clothing and avoid sun exposure while using these products topically, wash thoroughly before UV exposure.

OIL BLENDS



EPOCH® BRISK ESSENTIAL OIL* *Eucalyptus Pine Blend*

15 ml

Boost your senses with Epoch® Brisk Essential Oil and catch the wonderful scents of a pine and eucalyptus forest after a cleansing rain. The potent aroma of this blend comes from eucalyptol, a naturally forming plant chemical. Eucalyptol has a fresh camphor-like smell, which gives this essential oil blend a strong, penetrating, and pleasant aroma.

To use: Diffuse or mix with Epoch Topical Blending Oil and apply topically to create a feeling of clear airways and easy breathing.



EPOCH® BURST ESSENTIAL OIL* *Citrus Mint Blend*

15 ml

Enjoy the zest of Epoch® Burst Essential Oil — an energetic blend of citrus and mint essential oils. Try to pick up the subtle hints of fresh grapefruit, tangerine, lime, and the exotic Mediterranean bergamot fruit. Through the citrus, notes of spearmint help to carry that energetic feel of Epoch® Burst Essential Oil straight to your senses.

To use: Diffuse or mix with Epoch Topical Blending Oil and apply topically to feel energized and refreshed.

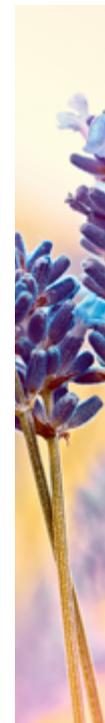


EPOCH® MOVE ESSENTIAL OIL *Wintergreen Juniper Blend*

15 ml

Epoch® Move Essential Oil is an invigorating topical blend of wintergreen and juniper essential oils, used to temporarily soothe.

To use: Mix with Epoch Topical Blending Oil and apply topically to temporarily cool and soothe your body.



EPOCH® UNWIND ESSENTIAL OIL* *Lavender Bergamot Blend*

15 ml

Quiet your mind and calm your spirit with Epoch® Unwind Essential Oil, a centering blend of lavender, bergamot, and other balancing essential oils. With Epoch® Unwind Essential Oil, you can create a feeling of harmony and peace even amid the most hectic day.

To use: Diffuse or mix with Epoch Topical Blending Oil and apply topically to help achieve a feeling of balance.

*Epoch Lemon, Unwind, Assure, Brisk, and Burst contains citrus oils that increase the skin's sensitivity to sun and particularly the possibility of sunburn. Wear protective clothing and avoid sun exposure while using these products topically, wash thoroughly before UV exposure.



NU SKIN
DISCOVER THE BEST YOU™

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